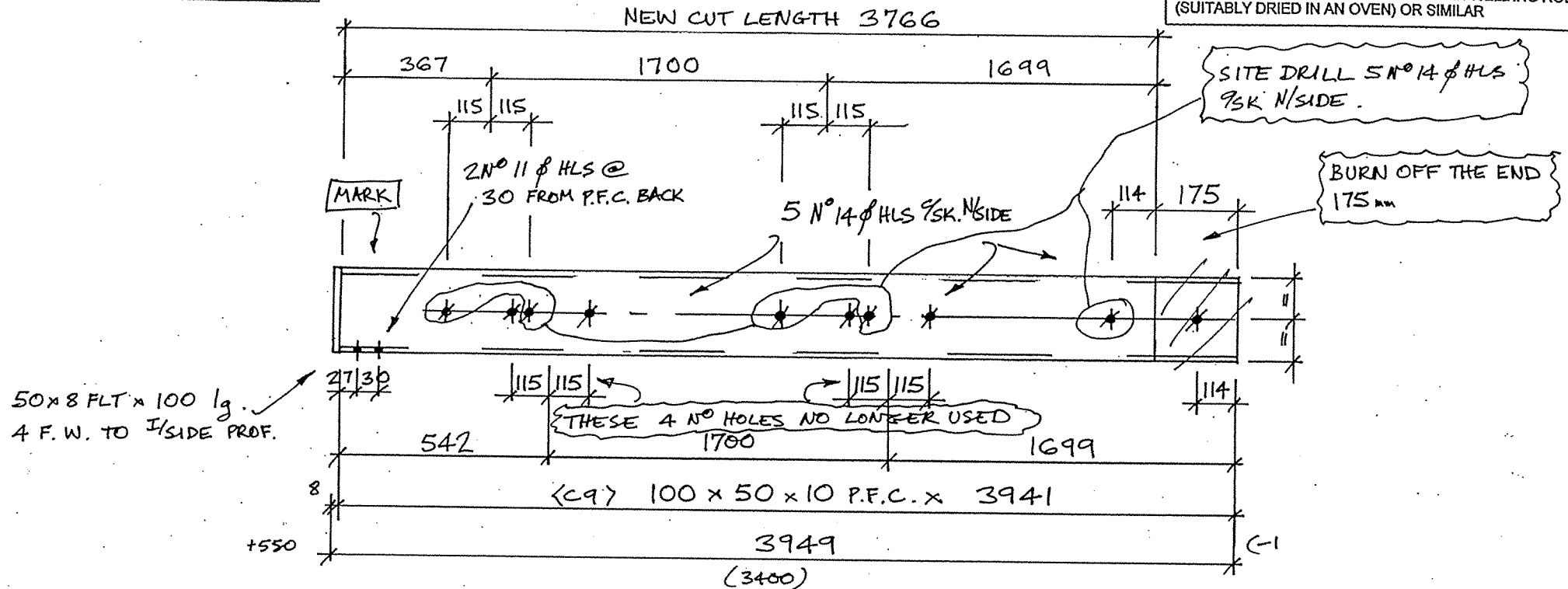


ALL SHS, RHS & CHS SECTIONS ARE GRADE S355JR UNLESS NOTED OTHERWISE.

ANY/ALL SITE WELDING TO L.COOPER STEEL STRUCTURE MUST BE DONE USING LOW HYDROGEN WELDING RODS (SUITABLY DRIED IN AN OVEN) OR SIMILAR

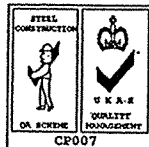


ONE N° REQ'D. THUS.

MKD 82/1

THIS WORK CARRIED OUT IN WORKS

LEONARD COOPER LIMITED



STRUCTURAL ENGINEERS  
REGISTERED OFFICE  
BALM ROAD, HUNSLET  
LEEDS LS10 2JR  
TEL: 0113 2705441  
FAX: 0113 2760659  
REGISTERED No.  
167872 LONDON  
sales@leonardcooperltd.co.uk  
www.leonardcooperltd.co.uk

REVISION A.

REVISION B.

REVISION C.

REVISION D

REVISION E.

ZONE 7

SHOP BOLTS		4.6
FINISH		8.8
NO	TYPE	DIA L'TH
OFF		

SHOP NOTES: (U.N.O.)  
ALL WELDS 6mm CONT. FILLET WELDS  
ALL STEEL TO BS EN 10025 GRADE S275JR  
PAINT SHOT BLAST TO SA 2.5. 1 COAT  
C400 V3 TO 80 MIC D.F.T.

IDENTIFICATION MARKS MUST BE PLACED ON  
1) TOP RIGHT HAND END OF BEAMS/MEMBERS OR  
2) COLDEN WHERE INDICATED THUS: MARK

FABRICATION TOLERANCES  
TO BS5950 PART 2 (U.N.O.)  
(SHOWN ON I.C. PROCEDURE  
MFS-23)

CONTRACT: QUARMBY CONSTRUCTION  
WAKEFIELD WATERFRONT. BLDG 20

TITLE SOFFIT P.F.C.

RELEASED FOR  
FABRICATION/ERECTION  
SCALE:

DRAWN BY: JHE  
CHK'D BY: JSM  
DRG No: 07/18/SW20